## SCIWIL

# **Product Technical Sheet**

# **SW-G32**



Two-Wheeler Display Model: SW-G32 Version: V1.01



Prepared by: 刘健 Date: 16<sup>th</sup> Oct. Reviewed by: 马锋

Date: 18<sup>th</sup> Oct.

Approved by: 陈志伟

Date: 21<sup>st</sup> Oct.

Changzhou Sciwil E-Mobility Technology Co., Ltd.

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## I. Safety Notes

PLEASE TAKE CAUTION WHEN USE, DO NOT PLUG OR UNPLUG THE DISPLAY WHILE YOUR E-BIKE IS POWERED ON.

- AVOID CLASHES OR BUMPS TO THE DISPLAY.
- AVOID USING IN HEAVY RAINS, SNOWS OR LONG EXPOSURE TO STRONG SUNLIGHT. DO NOT TEAR THE WATER-PROOF FILM ON THE SURFACE OF THE SCREEN, OTHERWISE THE WATER-TIGHT PERFORMANCE OF THE PRODUCT MAY BE DEGRADED.
- DO NOT PLUG OR UNPLUG THE DISPLAY WHILE THE SYSTEM IS POWERED ON. UNAUTHORIZED ADJUSTMENT TO DEFAULT SETTINGS IS NOT SUGGESTED, OTHERWISE NORMAL USE OF YOUR E-BIKE CAN NOT BE GUARANTEED.
- WHEN THE DISPLAY PRODUCT DOES NOT WORK PROPERLY, PLEASE SEND IT FOR AUTHORIZED REPAIR IN TIME.

## $\operatorname{II}$ . Overview

#### **1. Product Name and Model**

Product Name: Electric Vehicle Display Product Model: SW-G32

#### **2. Product Introduction**

SW-G32 features high-brightness color LCD and minimalist interface, working as an ideal HMI solution for EN15194 electric bikes.

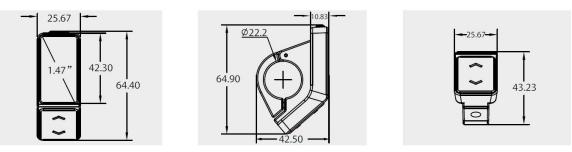
#### 3. Specifications

	Category	Specs
	L*W*H (mm)	25.7x64.4x10.8
Size	Visual Area (mm)	17.65x32.83
5120	Screen Size	1.47″
	Handlebar Size (mm)	22.2/Custom
	Туре	TFT-IPS
Screen	Brightness	800cd/m
Screen	Resolution Ratio	172*320
	Viewing Direction	All O'clock
Connector	Туре	Outlet Cable w/ Connector
Connector	Specs	6-pin/9-pin/Custom
	Working Voltage	12V-72V
	Working Current	60mA
Performance	Working Temperature	-20℃ - 70℃
	Protection Rate	IP66
	Viberation	10G@30Hz
	Protocol	CAN/UART(232/485)
	1	CE
С	ertification	RoHS
		FCC

## 4. Function

Category	Function
User Identification	Unlock by Bluetooth
	Unlock by Password
	Gear Level
	Speed
	Range/Distance
	Battery Info
Display	Mode
	Dual Drive / Single Drive Status
	Power
	Temperature of Component
	(Motor/Controller)
	High Beam Light/ Low Beam Light
	Left Turn / Right Turn
Indication	Side Positioning Light
Indication	Error Alert
	Cruise
	Connection (Bluetooth)
Control	Brightness
	System Unit
Settings	Trip Clearance
Settings	Gear Level
	Mode
	Smart App
Advanced	ΟΤΑ
	Boot Logo/Animation
Advanced	Customised UI
	Customised Protocol

5. Size



#### 6. Assembly

 Open the holder ring/rubber spacer of the display and fix the display on the handlebar, adjust it to a proper facing angle. Use a M4 Hex Wrench to fix and tighten the screws. Standard fixing torque: **1N·m**.
 \*Damage due to excessive fixing torque is not covered by warranty.
 Open the holder ring/rubber spacer of the keypad and fix it on the handlebar, adjust it to a proper facing angle. Use a M3 Hex Wrench to fix and tighten the screws. Standard fixing torque: **1N·m**.
 \*Damage due to excessive fixing torque is not covered by warranty.

③ Plug the 5-pin connector of the display to the coupling connector of the Controller.

#### 7. Serial Code



22: Protocol Code

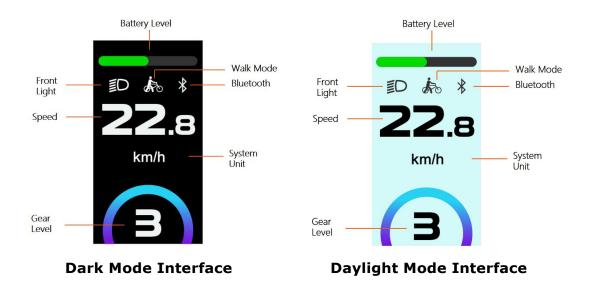
**333333:** P.O. Date (YYMMDD)

555: Order Receiving Number

6666: Production Date (YYMM)

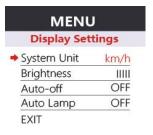
## III. Operation

## 1. Display Interface 1.1 Riding Interface

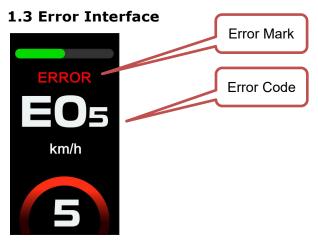


- Status: Real-time Riding Status: Bluetooth, Front Light, Brake, Low Voltage, Turning, Cruise, Drive Status, etc.
- Battery Status: Residual Battery Percentage
- Multi-Function Section: ODO (total range), TRIP (single ride range), MAX (max. speed), AVG (average speed), TIME (riding time), VOL (battery voltage), Wh (motor power), CUR (current), etc.
- Assist Level Mode: 3/5/9 Levels available.

#### **1.2 Setting Interface**



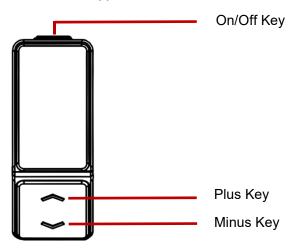
In the above interface: Setting Item: System Unit, Parameter Value: km/h



In the above interface: Error Indicator: ERROR, Error Code: E05

#### 2. Key Pad

SW-G32 Keypad Illustration:



There are 3 keys on the SWK2 keypad, in the following instructions: ⓓ is called On/Off Key;

- + is called Plus Key;
- is called Minus/Walk Assist Key;

#### 3. Key Operation

Key operation guide as follows:

**Press and Hold:** means press and hold the key(s) for more than 2s.

**Press:** means press the key(s) for less than 0.5s.

**Double Tap:** means double tap the key(s) within 0.3s

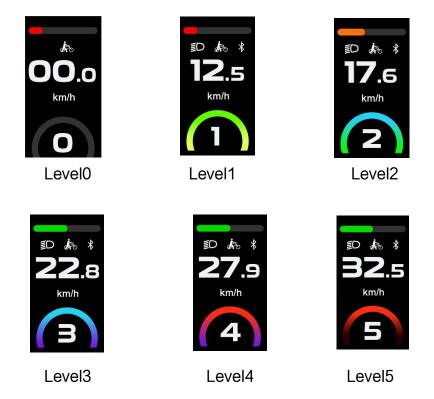
#### 3.1 On/Off

**Turn on the Display:** When the display is off, press and hold the On/Off Key to turn on the display, it will show boot interface and then enter riding interface. (If boot password is activated, enter the boot password at start).

**Turn off the Display:** When the display is on, press and hold the On/Off Key, the display will be turned off. If no operation is engaged for 10min (0km/h), the display will be auto-off. Auto-off time can be set in the Settings.

#### 3.2 Gear Level

Press the Plus Key or Minus Key to switch assist levels. There are 5 levels by default: 0/1/2/3/4/5. 0 means no output power.



#### 3.3 Specs Page

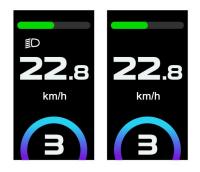
When the display is on, press and hold the On/Off Key and Minus Key together to enter specs page. You may check various specs ODO (total range), Trip (single trip range), TIME (riding time) etc. On the specs page,

press the Plus Key or Minus Key to turn pages.



#### 3.4 Light On/Off

Turn on the Front Light: when the front light is off, press and hold the Plus Key to turn it on, and the light icon will be shown on the riding interface (to remove this functions, please reconfigure the controller).
Turn off the Front Light: when the front light is on, press and hold the Plus Key to turn it off, and the light icon will be off on the riding interface.



#### 3.5 Walk Assist Mode

**Engage Walk Assist Mode:** On the riding interface, press and hold the Minus Assist Key to enter walk assist mode. Hold the Minus Assist Key to engage walk assist mode, the walk mode icon will be shown on the riding interface, the real-time speed will be shown in the speed section.

**Disengage Walk Assist Mode**: release the Minus/Walk Assist Key to disengage the walk assist mode, the icon will off on the riding interface.



#### 3.6 Dark/Daylight Mode Switch

When the front light is on, the display enters dark mode. When the front light is off, the display enters daylight mode.



Dark Mode

Daylight Mode

## 4. Settings (Sciwil Default)

#### 4.1 Setting Operations

① Enter the Settings: when the display is on, press and hold the On/Off

Key and the Plus Key together to enter the Settings. Available setting items include: system voltage, wheel size (inch), magnetic steel number for speed gauge, speed limit etc (please refer to 4.2 Setting Items).

② **Adjust Settings:** on the Settings interface, press the Plus Key or the Minus Key to set values for items. The value will blink after change. Press the On/Off Key to save the set value and switch to next item.

③ **Save and Exit Settings:** press and hold again the On/Off Key and the

Plus Key together to exit the Settings and save the set value. The system will save and exit automatically if there's no operation for 10s.

#### 4.2 System Unit: km/h or mph

Press Plus or Minus to choose metric (km/h) or imperial (mph) unit.

MENU	J	MENU	J
Display Set	tings	Display Set	ttings
System Unit	km/h	➡ System Unit	mph
Brightness	1111	Brightness	
Auto-off	OFF	Auto-off	OFF
Auto Lamp	OFF	Auto Lamp	OFF
EXIT	10	EXIT	

#### 4.3 Backlight Brightness

Press Plus or Minus to choose among I~IIIII. I is darkest, IIIII is brightest

MENU	J	MENU	J
Display Set	tings	Display Set	tings
System Unit	km/h	System Unit	mph
Brightness		<ul> <li>Brightness</li> </ul>	11111
Auto-off	OFF	Auto-off	OFF
Auto Lamp	OFF	Auto Lamp	OFF
EXIT		EXIT	

#### 4.4 Auto-Off

Press Plus or Minus to select 1~60min as auto-off time, which means the display will turn off automatically if no operations detected within this period. Default Auto-Off time: 10min

MENU Display Settings Basic Settings	MENU Display Set		MENU Display Set	
System Unit km/h Brightness IIIII → Auto-off 9-min Auto Lamp OFF EXIT	System Unit Brightness Auto-off Auto Lamp EXIT	km/h I 5-min OFF	System Unit Brightness → Auto-off Auto Lamp EXIT	mph IIIII OFF OFF

#### 4.5 Auto-Lamp On/Off

Press and hold On/Off Key to turn on or off the front light automatically.

MENU Display Set			MENU Display Set	
System Unit	km/h		System Unit	mph
Brightness	1	Ī	Brightness	IIII
Auto-off	5-min	,	Auto-off	OFF
🔶 Auto Lamp	OFF	•	Auto Lamp	ON
EXIT		l	EXIT	

Digital scenario or analog scenario switch. \* The current version only supports digital scenario

#### 4.6 Wheel Size

Press Plus or Minus to set the correct wheel size. Default wheel size: 26inch. Incorrect or inaccurate wheel size may lead to incorrect speed display. Unit: inch, increment 0.1inch.

MENU Display Settings (Basic Settings	MENU Display Settings Basic Settings	MENU Display Settings Basic Settings
<ul> <li>Wheel <u>12inch</u> Battery <u>36V</u> Low Battery &gt; Password settings &gt;</li> </ul>	<ul> <li>Wheel <u>31inch</u> <u>Battery 36V</u> <u>Low Battery &gt;</u> <u>Password settings &gt;</u></li> </ul>	<ul> <li>Advanced Settings &gt; Factory Settings &gt; Information &gt;</li> <li>EXIT</li> </ul>

#### 4.7 Voltage Level

Press Plus or Minus to select. Working voltage range: 24~72V.

MEN	U	MEN	IU	MEN	U
Display Settings	Basic Settings	Display Settings	Basic Settings	Display Settings	Basic Settings
Wheel	12inch	Wheel	31inch	Wheel	31inch
→ Battery	24V	→ Battery	36V	Battery	48V
Low Battery	>	Low Battery	>	Low Battery	>
Password sett	ings >	Password sett	tings >	Password sett	ings >

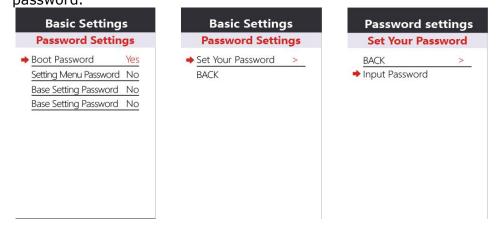
#### 4.8 Low Battery Level

In light of low battery protection volt level, press Plus or Minus to set low battery protection level for the vehicle.

MENU	J	MEN	U	MEN	NU
Display Settings Ba	asic Settings	Display Settings	asic Settings	Display Settings	Basic Settings
Wheel Battery → Low Battery Password settir	12inch 24V 30.0V ngs >	Wheel Battery → Low Battery Password setti	31inch 36V 23.4V	Wheel Battery → Low Battery Password set	31inch 48V 0.1V

#### 4.9 Boot Password

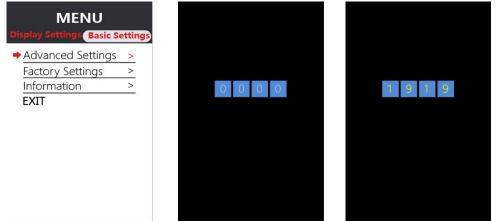
Press the Info Key to enter Passoword Settings. First to set is 4-digit boot password (as shown in the pictures below). Then you can set in turn passwords for setting menu, basic settings, advanced settings and change password.



Password settings	Password settings
Set Your Password	Set Your Password
BACK > Input Password	BACK > ➡ Input Password
0 0 0 0	1 9 1 9

### 4.10 Advanced Settings

Press On/Off Key to enter Advanced Settings. For password protected product, enter the correct password and press On/Off Key to enter Advanced Setting. Press Plus or Minus to set values, then press On/Off Key to save and switch to the next item.



### 4.11 Speed Limit

Press Plus or Minus to set values for speed limit. Min. Value: 10km/h, Max. Value: 100km/h, increment: 1km/h. Default speed limit: 100km/h.

Advanced Settin		Basic Set	tings	Basic Set	tings
	ngs	Advanced S	ettings	Advanced S	Settings
Speed limit 10k	.m/h 🔸	Speed limit	25km/h	Speed limit	45km/ł
Current limit	18A	Current limit	18A	Current limit	18A
Auto Cruise 🛈	No	Auto Cruise	No	Auto Cruise	No
Assist levels	5	Assist levels	5	Assist levels	5

#### 4.12 Current Limit

Press Plus or Minus to set values for current limit. Min. Value: 6A, Max. Value: 50A. Default speed limit: 15A.

Basic Set	tings	Basic Set	tings	Basic Set	tings
Advanced S	iettings	Advanced S	iettings	Advanced S	ettings
Speed limit	10km/h	Speed limit	25km/h	Speed limit	45km/h
Current limit	6A	→ Current limit	15A	Current limit	18A
Auto Cruise	No	Auto Cruise	No	Auto Cruise	No
Assist levels	5	Assist levels	5	Assist levels	5

#### 4.13 Auto-Cruise

Press Plus or Minus to turn on or off the auto-cruise function.

Basic Se	ettings	Basic Settings
Advanced	Settings	Advanced Settings
Speed limit	10km/h	Speed limit 25km/h
Current limit	6A	Current limit 15A
➡ Auto Cruise	No	➡ Auto Cruise Yes
Assist levels	5	Assist levels 5

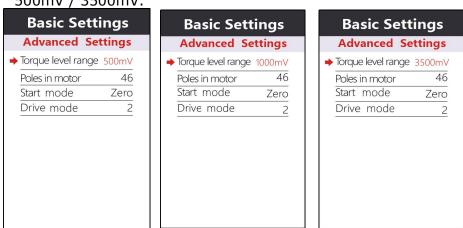
#### 4.14 Assist Levels

Press Plus or Minus to select assist level mode: 3 levels / 5 levels.

Basic Set	tings	Basic Settings
Advanced S	ettings	Advanced Settings
Speed limit	25km/h	Speed limit 10km/h
Current limit	15A	Current limit 6A
Auto Cruise	Yes	Auto Cruise No
➡ Assist levels	3	➡ Assist levels 5

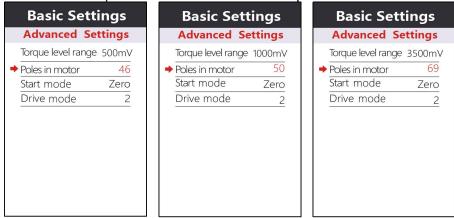
#### 4.15 Torque Level Range

Press Plus or Minus to select signal voltage level for torque sensor: 500mV / 3500mV.



#### 4.16 Poles in Motor

Press Plus or Minus to set number of magnetic poles for speed gauge. Min. Value: 1, Max. Value: 255. Default poles number: 1.



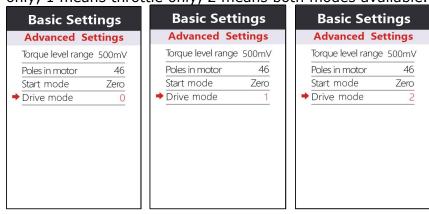
#### 4.17 Start Mode

Press Plus or Minus to select start mode : Throttle on demand and Throttle after pedal. "Zero" means Throttle on demand, "Non-Zero" means Throttle after pedal.

	que level range 1000mV
Poles in motor 46 Poles in motor 50	· · · · · · · · · · · · · · · · · · ·
	es in motor 50
Start mode Zara	
Start mode Zero	rt mode Non Zero
Drive mode 2 Drive mode 2	ive mode 2

#### 4.18 Drive Mode

Press Plus or Minus to select drive mode: 0 / 1 / 2. 0 means pedal assist only, 1 means throttle only, 2 means both modes available.



#### 4.19 PAS Sensor Type

Press Plus or Minus to select PAS Sensor Type: 5 / 8 / 12. This value is the number of magnetic steels on the PAS disc.

Basic Settings	Basic Settings	Basic Settings
Advanced Settings	Advanced Settings <ul> <li>PAS Disc</li> <li>Start Sensitivity</li> <li>Start Strength</li> <li>EXIT</li> </ul>	Advanced SettingsPAS Disc12Start Sensitivity1Start Strength0EXIT

#### 4.20 Start Sensitivity

Press Plus or Minus to select start sensitivity range:  $1 \sim 24$ . This value is the start latency after pedal.

Basic Settir	ngs	Basic Settir	ngs	Basic Settin	gs
Advanced Sett	ings	Advanced Sett	ings	Advanced Setti	ings
PAS Disc	5	PAS Disc	5	PAS Disc	5
Start Sensitivity	1	Start Sensitivity	2	Start Sensitivity	3
Start Strength	0	Start Strength	0	Start Strength	0
EXIT		EXIT		EXIT	

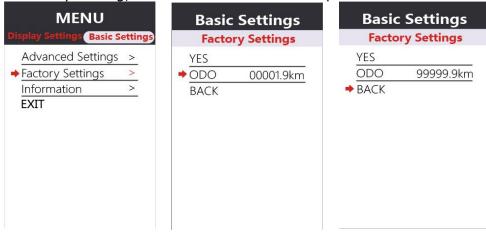
#### 4.21 Start Strength

Press Plus or Minus to select start sensitivity range: 0~5. This value is the

start power output after pedal. **Basic Settings Basic Settings** Advanced Settings Advanced Settings 5 5 PAS Disc PAS Disc 1 Start Sensitivity Start Sensitivity 2 Start Strength 1 Start Strength 5 EXIT EXIT

#### 4.22 Factory Reset

Press the On/Off key to enter the Factory Reset Interface. Select YES to reset to factory setting, select Exit to return to the previous menu.



#### 4.23 Information

Press the On/Off key to enter the information interface and check info like

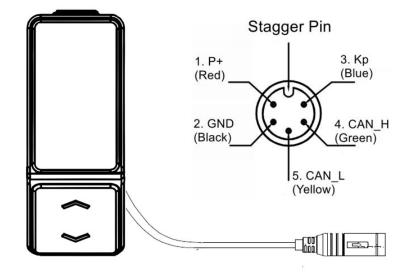
MENU		Basic Settings		Information	
Display Settings Basic Se	ettings	Inform	ation	Proc	luct Info
Advanced Settings	>	AVG Speed		Version	Hi.0 2023-03-05
Factory Settings➡ Information	>	<u>Max Speed</u> Trip	32.4km/h 9999.9km	Date Serial No	SWC T61-13
EXIT		ODO → Product Infe	99999.9km	BACK	
		Battery Info	-		
		BACK			

speed record, distance record and serial numbers, etc.

## 5. Error Code (Sciwil CAN Default)

Error Code (decimal)	Status	Ref. Solutions
E2	Throttle Error	E2
E3	Communications Error	E3
E4	Hardware Over-Current	E4
E5	Low Battery	E5
E6	Over-Voltage	E6
E7	Motor Sensor Error	E7

## 6. Connection



Pin No.	Wire Color	Functions
1	Red (VCC)	Display Power Wire

2	Blue (Kp/Empty)	Electric Lock Wire/Empty
3	Black (GND)	Display Ground Wire
4	Green (CAN_H)	High-Volt Signal of CAN Bus
5	Yellow (CAN_L)	Low-Volt Signal of CAN Bus

## IV. Reliability Test

No.	Test Item	Standard	Equipment	Result
1	Waterproof Test	Product should comply with IPX6: protected against high pressure stream from any angle	High Pressure Water Blast Gun	Pass
2	Viberation Test	Fix the product on the rack on the test stand. The product should be able to withstand sweep-frequency vibration tests in the X, Y, and Z directions. Vibration frequency range: 20~30 Hz, Amplitude: 1.5 mm Test duration: 48 minutes per cycle.	Viberation Test Stand	Pass
3	High Temperature Test	Power on the product and test in high temperature chamber Test temperature: 85°C Test Duration: 3hrs	High and Low Temperature Test Chamber	Pass
4	Low Temperature Test	Power on the product and test in high temperature chamber Test temperature: -30°C Test Duration: 6hrs	High and Low Temperature Test	Pass

			Chamber	
5	Salt Spray Test	Power on the product and test in salt spray chamber Test temperature: $35^{\circ}C+2^{\circ}C$ Test Duration: 72hrs or as per customer requirements Concentration of sodium chloride solution: $5\% \pm 1\%$ . PH of the solution: $6.5 \sim 7.2$ .	Salt Spray Test Chamber	Pass
6	Drop Test	Drop the product in X/Y/Z direction from a height of 1m. After each test turn on the display to confirm normal function.		Pass
7	Function Test	All the indicators on the test box signs correctly. Function of keys comply with drawing and customer requirement. No visual variation of brightness or missing patterns.	System Test Box	Pass
8	Burn-in Test	Test Voltage: 90V Power-on Duration: 60s Power-off Break: 5s Test Duration: 48h	Burn-in Rack	Pass

## V. Warranty

In compliance with local laws, Sciwil provides limited warranty period covering **24 months** after the date of manufacturing (as indicated by the serial number), applies to quality issues during normal operations.

The limited warranty shall not be transferred to a third party other than as specified in the agreement with Sciwil.

#### Warranty Exclusions:

- Sciwil products that have been opened, modified or repaired without authorization.
- Damage on the connectors.
- Damage to the surface after leaving factory, including shell, screen, buttons, or other appearance parts.
- Damage to wiring and cables after leaving factory, including breaks and exterior scratch.
- Damage or loss due to force majeure (e.g. fire or earthquake) or natural disaster (e.g. lightening).
- Out of the warranty period.

### **VI.** Version

This display user manual is in compliance with the general software version (A/0) of Changzhou Sciwil E-Mobility Technology Co., Ltd. There are chances that display products on some e-bikes may have a different software version, which is subject to the actual version in use.